



H.B. Fuller

Woodworking
Adhesives

RAKOLL® GXL 4

One component D4 Adhesive.

RAKOLL® GXL 4 is a one component PVAc D4 system that has proven performance in window scantling, parquet flooring, finger jointing, flat wood lamination and water resistant bondings. Designed for roller and nozzle applications, the fast set speed of **RAKOLL® GXL 4** provides shorter press cycles resulting in higher productivity.

As a leading innovator in the woodworking market, H.B. Fuller creates state of the art solutions for its customers through innovative products, processes and partnerships.

Applications

- Finger Jointing
- Window Scantling
- Parquet Production
- Water resistant bonding
- Flat wood lamination (HPL, CPL)

Markets

- Solid Wood Bonding
- Floors
- Furniture
- Assembly



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Woodworking Adhesives

Increased productivity

RAKOLL® GXL 4 waterbased adhesive immediately builds up bond strength after application and in combination with a shorter pressing time, can help to increase line productivity.

Advantages of RAKOLL® GXL 4

Increased productivity through fast setting and short pressing time	RAKOLL® GXL 4 delivers quick strength properties immediately after bonding. In combination with a shorter pressing time, this adhesive helps to increase productivity.
Improved heat and water resistance	RAKOLL® GXL 4 delivers improved heat and water resistance when using high process temperatures (e.g. +70 °C).
One component adhesive	No need for mixing equipments: - Investment savings - Reduced waste - Eliminates mixing time
Versatility	RAKOLL® GXL 4 provides strong adhesion to many difficult to bond woods such as oak and larch.
Machine stability	RAKOLL® GXL 4 performs very well on HF presses and is unaffected by process heat. The colour of the glue line is maintained.

Collaborating for Greater Success

With the full strength of our innovation, performance and knowledge behind you, H.B. Fuller works tirelessly to invent new products and tailor formulations to help you achieve greater success.

As your focused partner, H.B. Fuller delivers the technical support and value adding solutions you need. Do you have a specific challenge that H.B. Fuller can help you navigate? We're eager to be your partner for adhesives and solutions.



Our Focus is Clear. Perfecting Adhesives.

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Spain

800 099 493

Portugal

22 928 82 00

Belgium

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Netherlands

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